Date:

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Monday, 1/16/2006 11:41:45 AM

User:

Linda Lacelle

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 25508

Estimate Number

: 10404

P.O. Number This Issue

: N 14

: 1/16/2006 Prsht Rev.

: NC

: /W/A : 24546

Type

: LANDING GEAR

Part Number Drawing Number : D31663

Project Number

Drawing Name

. D3166 REV A1 : N/A

: BASKET RIB

Drawing Revision

: NA

Material **Due Date**

: 1/20/2006

10 Um: Each

Previous Run Written By

First Issue

: See Comment Checked & Approved By

Comment

: Est. A 02.08.23 New issue KJ

S.O. No. : 10/17

Additional Product

1.0

Job Number:



Seq. #:

Machine Or Operation:

Description:

M304TS0750W065

304 SQ Tube.75x.75x.065W



Comment: Qty.: 10.5000 f(s)/Unit Total: 105.0000 f(s)

Material: 304/316 SS tube 0.063" wall

(M304TS0750W065)

06-01-16

2.0

LANDING GEAR

Cut 3/4" x 3/4" square tubing 120.00" long.

LANDING GEAR RESOURCE 1

3.0

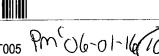
BENDING

BENDING MACHINE



Comment: LANDING GEAR RESOURCE 1

Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005



4.0

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)



10

5.0

PACKAGING '

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: $\angle G$

Pm 66-01-16



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
·											
							3				
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A : <u>D</u>	Date: <u></u>	6/01/17				

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC	Corrective Action Section B			Varification	Ammanual	A		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
			:							
				·						
•										

NOTE: Date & initial all entries

Date: User:

Monday, 1/16/2006 11:41:46 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 25508

Part Number: D31663

Job Number:



Seq. #:

Machine Or Operation:

Comment: DOCUMENT CONTROL Inspection Level 21

Description:

6.0

DC

DOCUMENT CONTROL





Job Completion



Page 2

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES				:	
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
					:		
Part No	:	PAR #: Fault Category: NO	R: Yes	s No DQ	A:	Date: _	
			QA:	N/C Close	d:	Date:	

	WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC	Corrective Action Section B			Varification	A	A 1			
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			
	7 *					{				
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Verification Section C	STEP Description of NC Section A Proval Initial Action Description Sign & Chief Eng			

NOTE: Date & initial all entries